

Order 9194

Ship Fri Sept 26



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4130-5

Job Sheet 183645



Part No: D4130-5

Job Qty: 4 ea

Part Name: Fwd Cargo Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/26/18

Created By: Shannon Hadley

Type: SOLD

Description: Order 9194

Note: DWG REV B SHEET 3 IPP Rev:A 10.06.08 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		9/26/18	0.28	0.55	Waterjet 1		SC 8/29/21
110	QC	4 pcs		9/26/18	0.00	0.00	QC2 Waterjet-3		SC 8/29/21
120	QC	4 pcs		9/26/18	0.00	0.00	QC8-4		SEP 25 2018 68
130	Packaging	4 pcs		9/26/18	0.00	0.00	Packaging3 PKG		6 SEP 25 2018 9-89
140	QC21-SA	4 Ea		9/26/18	0.00	0.00	QC21		DAS 21 9-89 SEP 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	23.7656 sf (5.9414 ea)	100-Waterjet	M138511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MLEXS.125-F60029-04	24	2,201	0

Part Specifications

Specifications could not be found.

Plex 9/21/18 3:45 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
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CANADA
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Container No: S113178



Part: D4130-5

Job No: 183645

Serial No/Batch: S113178

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/25/18

255 3 2 3018
255 3 2 3018
255 3 2 3018



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Tel (613) 632-5200
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D4130-5
Job Sheet 183534



Part No: D4130-5

Job Qty: 4 ea

Part Name: Fwd Cargo Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 9/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP Rev:A 10.06.08 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/26/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	4 pcs		9/26/18	0.28	0.55	Waterjet1		
110	QC	4 pcs		9/26/18	0.00	0.00	QC2 Waterjet-3		
120	QC	4 pcs		9/26/18	0.00	0.00	QC8-4		
130	Packaging	4 pcs		9/26/18	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea		9/26/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	23.7656 sf (5.9414 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	24	2,244	0

Part Specifications

Specifications could not be found.

Plex 9/20/18 7:16 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

